



ROCKER ARM SPOT WELDING MACHINE

Rocker arm Spot Welding Machine



MANUAL FOOT OPERATED(pedal type)

● PARAMETERS	:	PT-8	PT-10	PT-15	PT-20	PT-25
● Ranging @ 50% duty cycle KVA	:	8	10	15	20	25
● Throat depth Cm	:	25	30	30	30	30
● Throat Clearance Cm	:	20	20-30	20-30	20-30	20-30
● Welding range max 2 X mm	:	1.5	2.0	2.5	3.0	3.5
● M.S.Sheet mini 2 X mm	:	0.25	0.3	0.4	0.4	1.0
● Short circuit current max Amps	:	2500	5000	6500	8000	13000
● Weight (approx) Kg	:	95	145	170	195	220
● Control	:	Electronic timer 5-50 Cycle & 1-10 Sec				
● Input Supply	:	2 lines of 3 phase , 440 v AC , 50 Hz.				
● Water cooled Arms & Electrode	:	Water supply at 30 ⁰ C , pressure 2.1 kg / cm ² 9ltrs / min				